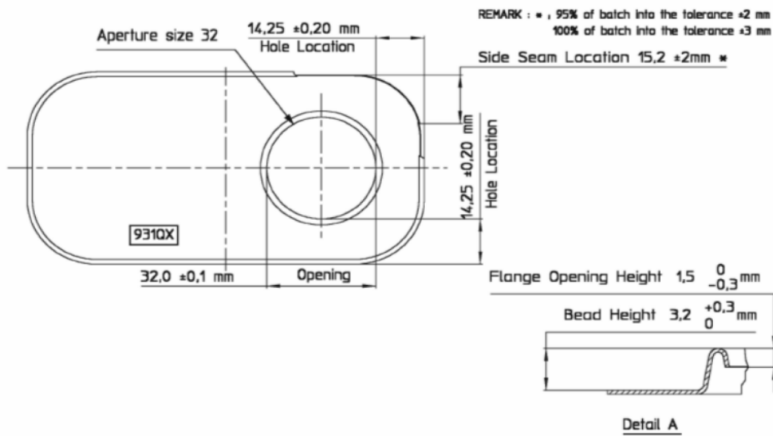


| | |
|------------------------|-------------------|
| Packaging item: | 114x58x REL 32 UN |
| Content nom: | |
| Date: | 1-10-2011 |
| Internal code: | N/A |

| Body construction | | | | | | |
|------------------------------------|-------------------------------|------------------------|--|-------------------------|------------------------------------|--|
| Material | Tinplate *) | | | | | |
| Tin Coating | E2.8/2.8 | | | | | |
| Thickness (mm) | 0,20 | | | | | |
| Code | 6436 | | | | | |
| Side seam | Welded | | | | | |
| Side stripe inside | - | | | | | |
| Coating inside | Plain | | | | | |
| Coating outside | Plain/lacquered/decorated | | | | | |
| Bottom construction | | | | | | |
| Material | Tinplate *) | | | | | |
| Tin Coating | E2.8/2.8 | | | | | |
| Thickness (mm) | 0,24 | | | | | |
| Code | 954 QX | | | | | |
| Compound type | TDV 772 | | | | | |
| Coating inside | Plain | | | | | |
| Coating outside | Plain | | | | | |
| Top construction | | | | | | |
| Material | Tinplate *) | | | | | |
| Tin Coating | E2.8/2.8 | | | | | |
| Thickness (mm) | 0,30 | | | | | |
| Code | 931 QX | | | | | |
| Compound type | TDV 772 | | | | | |
| Coating inside | Plain | | | | | |
| Coating outside | Plain | | | | | |
| Capacities, weights and dimensions | | | | | | |
| Height | Mass (g) ± 5% (g) | Nom. volume (ml) | Brimfull volume acc. ISO 90/2 (ml) | Label height (mm) | Height over double seam (mm) | |
| 70 | 71,80 | 250 | 406 | 64,25 ± 0,65 | 70,25 ± 0,35 | |
| 105 | 88,70 | 500 | 641 | 99,25 ± 0,65 | 105,25 ± 0,35 | |
| 186 | 127,50 | 1000 | 1137 | 180,25 ± 0,65 | 186,25 ± 0,35 | |
| Packaging | | | | | | |
| Can height | Per europallet | | | Per box | | |
| 70 | 3.024 | | | N.A. | | |
| 105 | 1.944 | | | N.A. | | |
| 186 | 1.296 | | | 72 | | |
| Other | | | | | | |
| UN-mark in bottom | UN/3A1/Y1.2/150--/NL/IMP-L579 | | | | | |

*) Tinplate according to EN10202.

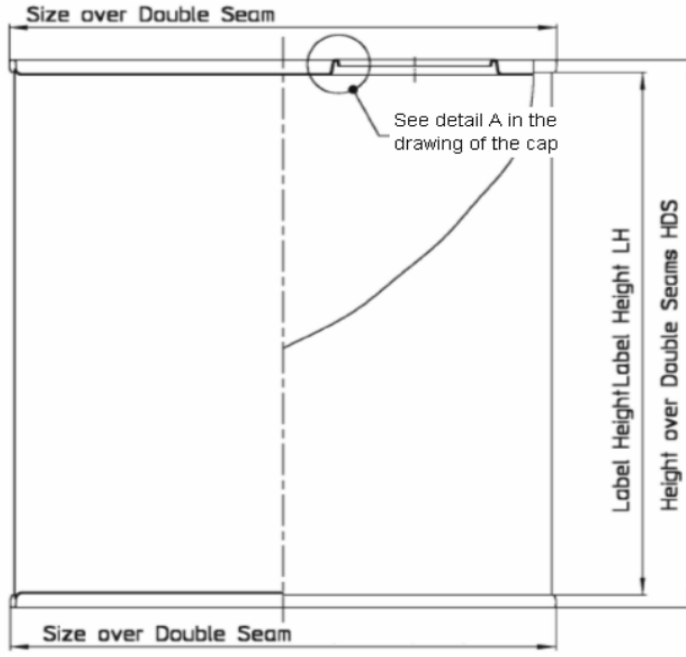


CAP

Code: 931QX

Size over double seam

| | |
|-------------|-----------------------------|
| top part | $116,8 \times 60,6 \pm 0,4$ |
| bottom part | $116,4 \times 60,2 \pm 0,4$ |



CAN DRAWING

Code: 6436